

VERSION SHOWING THE AMENDMENT TO THE CLAIMS

This listing replaces all prior listings of the claims.

Amend the claims as follows:

Claims 1-4, canceled.

5 (Currently amended). A method for manufacturing rubber parts ~~monolithically~~ combined with a substrate at precise positions on said substrate comprising:

~~a placing-molding step to place~~ placing said substrate in a first lower die having a substrate region in which said substrate is placed;

~~molding and to mold~~ said rubber parts by casting unvulcanized rubber material into a space formed between a second further ~~another~~ lower die and an upper die forming a first die assembly;

~~a positioning step to place~~ positioning said unvulcanized molded rubber parts at desired positions on said substrate and by replacing said second ~~another~~ lower die with said first lower die having said substrate region and positioned parts thereon to form a second die assembly;

~~a releasing step to take said substrate and said unvulcanized rubber parts positioned on said substrate~~ removing the substrate and unvulcanized rubber parts from out of said second die assembly; and

~~a vulcanizing step to vulcanize~~ vulcanizing said unvulcanized rubber parts ~~monolithically combined to~~ said substrate without heating.

Claim 6, canceled.

7 (Currently amended). A method for manufacturing rubber parts ~~monolithically~~ combined with a substrate at precise positions on said substrate comprising steps:

~~a placing-molding step to place~~ placing said substrate in a first lower die having a substrate region on which said substrate is placed;

~~and to mold~~ molding said unvulcanized rubber parts by casting into a space formed between a second ~~another~~ lower die and an upper die forming a first die assembly;

~~a positioning step to place~~ positioning said unvulcanized molded rubber parts at desired positions on said substrate and by replacing said second ~~another~~ lower die with said first lower die having said substrate region including the substrate and rubber parts thereon forming a second die assembly; and

~~a releasing step to take~~ removing said substrate and said unvulcanized rubber parts positioned on said substrate from out of said second die assembly.

Add the following claim:

8 (New). The method of claim 7 including the step of vulcanizing the substrate to said unvulcanized rubber parts to combine the rubber parts with said substrate without heating.